



Atlas Workholding 3-Jaw King Bore Chucks

Series 342KB Atlas Medium Duty King Bore Chucks with Large Thru-hole

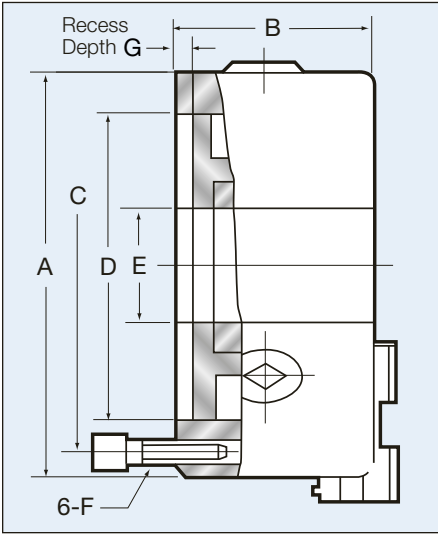
- ⊕ Extra large thru-hole
- ⊕ Applications Lathes, Rotary Tables, Pipe Welding, cut off operations and welding fixtures.
- ⊕ American Standard Tongue and Groove Master Jaws
- ⊕ Heat treated Scroll and Pinion gears
- ⊕ Chuck body material Semi Steel
- ⊕ All Chucks are straight recess mounting for adapter fit
- ⊕ A, D, L and threaded mounting plates available

Standard Accessories

- 1 Set of Master Jaws
- 1 Chuck T-Wrench
- 1 Set of Mounting Bolts

Optional Accessories

- 1 set of Hard Top Jaws
- 1 set of Soft Top Jaws
- Spindle Mounting Plate



Dimensional Data for Universal Mount Chucks

Chuck Size A	Model No.	B	C	D	Thru Hole E	F	Recess Depth G	Max Speed RPM	Weight lbs/kg
15.75"	1634-2000-8.6	4.134"	15"	14.252"	8.661"	6-M12	.290"	575	128/58
19.68"	2034-2000-12.6	4.724"	18.95"	18.189"	12.6"	6-M16	.335"	400	167/76
26"	2634-2000-16	5.315"	24.41"	22.835"	16"	6-M16	.565"	250	286/130

Manual Chucks
with Mounting Plates

HOW TO ORDER: State quantity, chuck number, and shipping instructions.